Worder ID 56259

Wednesday, February 17, 2010 11:04:37 AM



Page 1

Item ID:

D205-665-017

Accept

Setup Start

Stop



Revision ID:

Item Name: Cable Guard

Start Date: 2/18/2010 Required Date: 3/4/2010

Start Qty: 5.00

Req'd Qty: 5.00



Cust Item ID: Customer:

Reference: Approvals:

Process Plan:

D

Date:

Tooling:

Date:

Run Start



OC:

Revision Nbr

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID

Draw Nbr

Operation Description

Set Up/ Run Hours

Draw Number

Draw Plan Rev. Code

Accept Qty

Reject Qty

Reject Number Stamp

Insp.

D205-665 100

DOCUMENT CONTROL

0.00

0.00

Document Control

Memo

Photocopy bluefile & type labels per PPPD205-665-017

CHG 001

110

Packaging

Packaging

Pick Kit

0.00

Memo

0.00

Perofistion (S)

120

Quality Control

Мето

QC4-100% Inspect kits for completeness

	100								
W/O:			V	ORK ORDER CHANG	ES			•	-
DATE	STEP	PRO	OCEDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:							
	R	esolution:	Disposit	ion:	QA: N/C Clo	sed:		_ Date: _	
NCR:			WORK OR	DER NON-CONFORMA	NCE (NCR)				
DATE	STEP	Description of NC	Initial	Corrective Action Section		Verifica		Approval	Approval
500 100000		Section A	Chief Eng	Action Description Chief Eng	Sign & Date	Section	ı C	Chief Eng	QC Inspector
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				(4)					
						1			

Work Order ID 56259

Wednesday, February 17, 2010 11:04:37 AM



Page 2

Item ID:

D205-665-017

Accept

Setup Start



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Start Qty: 5.00

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Cust Item ID:

Customer:

Reference: Approvals:

Process Plan:

Date:

Tooling:

Date:

Start

Stop



OC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Packaging

Set Up/ Run Hours

0.00

Draw Number Draw Rev.

Plan Accept Code Qty

Reject Qty

Run

Reject Insp. Number Stamp

140

Quality Control

Memo

0.00 Identify and pack for shipping as per PPP D205-665-017

Location: PPP Rev:

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

W 1003.16

W/O:	·		WC	ORK ORDER CHANG	ES				•
DATE	STEP	PRO	OCEDURE CHA		Ву	Date	Qty	Approval Chief Eng /	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	_ Date: _	
		solution:							
NCR:			WORK ORDI	ER NON-CONFORMA	ANCE (NCR)			4 11
DATE	STEP	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Chief Eng	QC Inspector
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				1					10
									in paid
						18-3"			

Picklist Print

Wednesday, February 17, 2010 11:04:37 AM

Work Order ID: 56259

Parent Item:

D205-665-017

Parent Item Name: Cable Guard

Comments:

IPP RevA: New issue DD verified by:EC



Start Date: 2/18/2010

Start Other 5 00

Required Date: 3/4/2010

	Component Item ID/	Replacement	Mfg/	D.						Start Qty: 5.00	Required Qty: 5	.00.
1	D3990-1 T	Item ID	Purch	Bin Item	Primary Location	Last Location	C	Unit of Measure	Qty on Hand	Remaining Qty Qty To Pick Issued	Date Issued	Status
	Cable Guard		Manufactured	No			110	Each	5.0000	5.0000	Issued	2
					Warehou	ise	Loc (Otv	Loc Code		CC	

		Warehouse Location	Loc	Oty	Loc Code			
		Main Warehouse				1.7		
		ST		5				
D2529 14	FF 201 1	54461		5			54461	/
Washer	Manufactured	No	110	Each	50.0000	5.0000	- 9901	

		Warehouse Location	i d	Loc Oty	Loc Code	
		Main Warehouse ST017		(22)		1 1 1 1 1 1
		52745		50		
Manufactured	No	32143	110	50 Each	513.0000	10,0000

Warehouse	Loc Oty	Loc Code	
Location		200 Code	
Main Warehouse			
ST018	513		
47246	4		
53778	290		
55003	219		



	Dart	Aeros	pace	Ltd
--	------	-------	------	-----

W/O:			W	ORK ORDER CHANGE	S			397	•
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									-3
Part No		PAR #:							
Non	110			DER NON-CONFORMA				_ Date: _	
NCR:			WORK ORL		NCE (NCH	,			A 2 M
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verific Section		Approval Chief Eng	Approval QC Inspector
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Picklist Print

Wednesday, February 17, 2010 11:04:37 AM

Page 2

Work Order ID: 56259

Parent Item:

D205-665-017

Parent Item Name: Cable Guard

Comments:

IPP RevA: New issue DD verified by:EC



Start Date: 2/18/2010

Required Date: 3/4/2010

Start Oty: 5 00

Component Item ID/ Item Name	Replacement	Mfg/	Bin	Primary	Laut	- 500			Start Qty: 5.00	Required Qty:	5.00
AN4-47A 29	Item ID		Item Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty Qty To Pick Issue	Date	Status	
		Purchased	No	110	110	Each 109.00	109.0000	10.0000	Issued		
Duit										10	

	ehouse Location	Lo	c Qty	Loc Code	1.7		
Main	Warehouse						
S	ST		109				
	105978 15072		9 🕏			105578	56
		110	Each	2,292.000	10.0000	15072	20



Purchased

Warehouse Location	Loc Oty	Loc Code	
Main Warehouse			
ST	2292		
102552	6		
104248	6		
110507	184		
111827	1102		- 17.5
113422	994		m1/18
15924	0		

W/O:	1		W	ORK ORDER CHANG	ES			3. 1	•
DATE	STEP	PRO	OCEDURE CH		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				li li				Prod Mgr	
									+
Part No	:	PAR #:	Fault Cat	egory:	NCR: Yes	No DQ	A:	Date:	
	Re	solution:						_ Date: _	
NCR:			WORK ORI	DER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
DAIL	OIL!	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Chief Eng	QC Inspector
									4
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									4
									4 19

Picklist Print

Wednesday, February 17, 2010 11:04:37 AM

Work Order ID: 56259

Parent Item:

D205-665-017

Parent Item Name:

Item Name

Cable Guard

Comments: Component Item ID/

NAS1149D0463J 1P

IPP RevA: New issue DD verified by:EC

Purchased

Replacement Mfg/ Item ID Purch

Bin Primary Item Location

No

Last Location

Route Seq ID

110

Each

Unit of Qty on Measure Hand

Remaining Qty Qty To Pick Issued 4,770.000 5.0000

Start Date: 2/18/2010

Start Qty: 5.00

Status

Page 3

P Washer

Warehouse Loc Oty Loc Code Location Main Warehouse ST 4770 110914 16 113288 61 113524 90 113691 2 113706 4601

Required Date: 3/4/2010

Required Qty: 5.00

Date

Issued

									200
W/O:			W	ORK ORDER CHANGE	S			3	
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Qty Approval Chief Eng / Prod Mgr		Approval QC Inspector	
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Part No		PAR #:							
NCR:	n.s.			ER NON-CONFORMA				_ Date	
		Description of NC		n B	Verification Approval Ap				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Approval Chief Eng	Approval QC Inspector
					ā - ān				

PARTS LIST

2TY 011	QTY -013	QTY -015	QTY -017	PART NUMBER	DESCRIPTION
X				D205-665-011	
	X	-		D205-665-013	CABLE GUARD INSTALLATION
		X		D205-665-015	CABLE GUARD INSTALLATION
-51			Х	D205-665-017	CABLE GUARD INSTALLATION
4				D203-085-017	CABLE GUARD INSTALLATION
1				D2886-1	
-	1			D2886-3	GUARD
-			1	D3990-1	GUARD
		1		D2916-1	GUARD
		1		D2916-3	GUARD
		1		D2916-5	GUARD
		1		D2916-7	GUARD
		4		D2915	GUARD
		2	1	D2529	BUSHING
	6	8	2		WASHER
0.1	3	4	2	D2570	BUSHING
	CALA	4	4	AN4-47A	BOLT
	3	8	2	AN4-55A	BOLT
		2		MS21042L4 (OR -4)	NUT
-	-	4		NAS1149D0463J	WASHER (OR AN960JD416)

WEIGHT AND BALANCE

Installation	Weight	Longitudinal			
	30	Arm	Moment		
D205-665-011	2.22 lb 1.01 kg	145.2 in 3.69 m	322 in-lb 3.73 m-kg		
D205-665-013	2.20 lb 1.00 kg	101.7 in 2.58 m	224 in-lb 2.58 m-kg		
D205-665-015	6.96 lb 3.16 kg	117.2 in 2.97 m	816 in-lb		
D205-665-017	0.70 lb 0.32 kg	68.5 in 1.74 m	9.40 m-kg 48 in-lb 0.56 m-kg		

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

Proposition in

BY: D. SHEPHERD (DE # 02)

DATE: CERT. NO.: ISSUE NO.:

09.11.12 SH96-88

DESIGN	RS
DRAWN	(1)
CHECKED	1 9
MFG. APPR.	N/A
APPROVED	IM.
DE APPR.	
DATE 09.	11.12

DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D205-665

REV. D SHEET 2 OF 6

CABLE GUARD INSTALLATION NTS

THE DOCUMENT SET THE STATE AND SET AFFORD AND THE SPRESS CONDITION THAT IT IS DOCUMENT SE PRIMATE AND CONFIDENTIAL AND IS EXPRESS ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPED OR COMMENCE TO TO ANY OTHER PERSON WITHOUT WRITTEN PERMASSION PICON DIARY ASSICIPACIELTS.

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W/O:			WC	RK ORDER CH	ANGES			, '	*
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DATE		Description of NC	Corrective Action Section B				Verification		Q.
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign 8 Date	Section C		Approval QC Inspector
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